



Ship Via:

Plex 7/16/19 7:23 AM dart.lacelle.linda

120 QC 4	2 pcs	7/17/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	2 pcs	7/17/19	0.00 0.00	QC 4 - 74	DAS 75
				QC 4 - 75	9-89 DAS 75
				Packaging 3 - 1 - B4B	JUL 16 2019 MB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	JUL 16 2019 MB
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	7/17/19	0.00 0.00	DC - 1 - B4B	JUL 16 2019
140 QC 21 - FG	2 pcs	7/17/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	JUL 16 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - Identify and pack for shipping as per PPP D119-646-313 Location:

010935

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-45A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093618x75103999x1
AN3-47A	Bolt	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5104041
AN3-50A	Bolt	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5095633
D3904-1	Washer	12 pcs (6 ea)	110-Packaging 1 - Pick Kit	5172982
D4506-3	Washer	12 pcs (6 ea)	110-Packaging 1 - Pick Kit	5111342
D5369-1	Cable Guard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5095871
D5371-1	Hook	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5097189
D5372-1	Plug	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5090035
D5374-1	Bushing	12 pcs (6 ea)	110-Packaging 1 - Pick Kit	5101865
D5374-3	Bushing	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5116453
D5376-1	Drilling Tool	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5089950
MS21042L3	Nut	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5149299
NAS1149D0316J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM134502-2
NAS1149D0332J	Washer	36 Ea (18 ea)	110-Packaging 1 - Pick Kit	5156763

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-45A	8	107	0
	AN3-47A	12	50	0
	AN3-50A	12	60	0
	D3904-1	12	84	0
	D4506-3	12	31	0
	D5369-1	2	5	0
	D5371-1	2	5	0
	D5372-1	2	5	0
	D5374-1	12	130	0
	D5374-3	16	34	0
	D5376-1	2	14	0
	MS21042L3	20	1,074	0
	NAS1149D0316J	8	298	0
	NAS1149D0332J	36	3,177	0

Part Specifications

Specifications could not be found.

5.5 OEM Replacement Wearplates

QTY -451	QTY -452	P/N	DESCRIPTION
X		D119-646-451	WEARPLATE KIT, OEM LH
	X	D119-646-452	WEARPLATE KIT, OEM RH
1		D4132-041	WEARPLATE, FWD LH
	1	D4132-042	WEARPLATE, FWD RH
1	1	D4133-041	WEARPLATE, MID
1		D4134-041	WEARPLATE, AFT LH
	1	D4134-042	WEARPLATE, AFT RH
3	3	D4135-1	WEARPAD
20	20	AELS-1032-130	INSERT
12	12	AELS-1032-225	INSERT
54	54	AN3C5A	BOLT
54	54	NAS1149CO332R	WASHER

5.6 Skidtube Protectors

Item	QTY -313	QTY -314	P/N	DESCRIPTION
	X		D119-646-313	SKIDTUBE PROTECTOR, LH
		X	D119-646-314	SKIDTUBE PROTECTOR, RH
130	6	6	D3904-1	WASHER
131	6	6	D4506-3	WASHER
132	1		D5369-1	CABLE GUARD, LH
133		1	D5369-2	CABLE GUARD, RH
134	1		D5371-1	HOOK, LH
135		1	D5371-2	HOOK, RH
136	1	1	D5372-1	PLUG
137	6	6	D5374-1	BUSHING
138	8	8	D5374-3	BUSHING
139	1	1	D5376-1	DRILLING JIG
140	4	4	AN3-45A	BOLT
141	6	6	AN3-47A	BOLT
142	6	6	AN3-50A	BOLT
143	18	18	NAS1149D0332J	WASHER
144	4	4	NAS1149D0316J	WASHER
145	10	10	MS21042L3	NUT

Change Record

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Part Number: D119-646-313/-314

Description: SKIDTUBE PROTECTOR, LH/RH

[illegible]